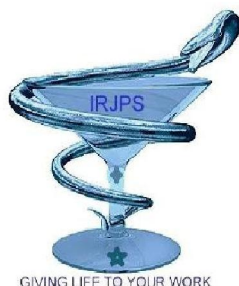


ORIGINAL RESEARCH

**EFFECTS OF  $\beta$ - CYCLODEXTRIN INCLUSION ON PROPERTIES OF CANDESARTAN CILEXETIL**SHILPA BHILEGAONKAR<sup>1\*</sup>, RAM GAUD<sup>2</sup><sup>1</sup>PES's Rajaram and Tarabai Bandekar College of Pharmacy, Farmagudi, Ponda,Goa – 403 401<sup>2</sup>Shobhaben Pratapbhai Patel School of Pharmacy and Technology Management, NMIMS, Vile Parle (W), Mumbai-400 056

Submitted on: 18.06.2016;

Revised on: 25.06.2016;

Accepted on: 29.06.2016

**ABSTRACT:**

Candesartan cilexetil is an solubility rate limited low bioavailability antihypertensive agent. Though many novel methods are available for enhancing solubility , this research focused on formation of complexes of candesartan cilexetil with  $\beta$ - cyclodextrins.complexes were prepared by four methods namely physical mixing, kneading, freeze drying and spray coating in 1:1 and 1:2 drug: $\beta$ CD ratio. Prepared complexes were characterized by FTIR,DSC and XRD . Further evaluation for drug content, enhancement in solubility and enhancement in multimedia dissolution was carried out for each system. A marked enhancement in solubility and dissolution was seen with all complexes as compared to pure drug. Freeze dried complexes showed more benefit than others.

**KEYWORDS:** Candesartan cilexetil,  $\beta$ -cyclodextrin, complexation, solubilisation, enhancement in dissolution.

**Corresponding Author:** Dr. Shilpa Bhilegaonkar  
E mail i.d: [shilpabhilegaonkar@gmail.com](mailto:shilpabhilegaonkar@gmail.com)  
Ph.No- + 91 -9579744560

Indian Research Journal of Pharmacy and Science; 9(2016) 654-671  
Journal Home Page: <https://www.irjps.in>

## INTRODUCTION

Candesartan cilexetil is a poorly soluble antihypertensive agent with limited bioavailability (15%).<sup>1</sup> To get the proper benefit of administered dose, it is necessary to make administered drug available to body. Solubilisation is the fundamental step in bioavailability of drug as it creates the concentration gradient necessary for permeation. Candesartan cilexetil is having solubility limited bioavailability. Hence to improve therapeutic benefit, it is necessary to enhance the solubility of candesartan cilexetil.<sup>2-4</sup> Many novel drug delivery systems are available to enhance the solubility namely micronisation, cogrinding, solid dispersions, complexation, liquisolid techniques, self microemulsifying drug delivery systems, nanoparticles, antisolvent precipitation etc.<sup>5-43</sup> Considering the ease in manufacturing, scale up and cost effectiveness, present research focused on preparing the complexes of candesartan cilexetil and B cyclodextrin and evaluating them for enhancement in solubility and dissolution.

Cyclodextrins (CD) comprise a family of three well-known industrially produced major, and several rare, minor cyclic oligosaccharides. The three major CDs are crystalline, homogeneous, nonhygroscopic substances, which are torus-like macro-rings built up from glucopyranose units. The  $\alpha$ -cyclodextrin comprises six glucopyranose units,  $\beta$ CD comprises seven and  $\gamma$ CD comprises eight such units.<sup>44-46</sup>

In an aqueous solution, the slightly apolar cyclodextrin cavity is occupied by water molecules that are energetically unfavored (polar-apolar interaction), and therefore can be readily substituted by appropriate "guest molecules", which are less polar than water. The dissolved cyclodextrin is the "host" molecule, and part of the "driving force" of the complex formation is the substitution of the high-enthalpy water molecules by an appropriate "guest" molecule. One, two, or three CD molecules contain one or more entrapped "guest" molecules. Most frequently the host: guest ratio is 1:1. This is the simplest and most frequent case. However, 2:1, 1:2, 2:2, or even more complicated associations, and higher order equilibria exist, almost always simultaneously.

The inclusion complexes formed can be isolated as stable amorphous or microcrystalline substances. Upon dissolving these complexes, an equilibrium is established very rapidly between dissociated and associated species, and this is expressed by the complex stability constant  $K_a$ .

Higuchi and Connors have classified complexes based on their effect on substrate solubility as indicated by phase solubility profiles. A-type phase-solubility profiles are obtained when the solubility of the substrate (i.e. drug) increases with increasing ligand (i.e. cyclodextrin) concentration. When the complex is first order with respect to ligand and first or higher order with respect to substrate then  $A_L$ -type phase-solubility profiles is obtained. If the complex is first order with respect to the substrate but second or higher order with respect to the ligand then  $A_p$ -type phase solubility profiles is obtained.  $A_N$ -type phase solubility profiles can be difficult to interpret. B-type phase-solubility profiles indicate formation of complexes with limited solubility in the aqueous complexation medium. In general, the water soluble cyclodextrin derivatives form A-type phase-solubility profiles while the less soluble natural cyclodextrins frequently form B-type profiles. Many researches reported use of cyclodextrins in enhancement of solubility.

## MATERIALS AND METHODS

Drug was provided as a gift sample by Alembic research laboratory, Baroda.  $\beta$ - cyclodextrin was provided as gift sample by Signet chemical company, Mumbai, India. All chemicals and solvents were of analytical grade by s.d. fine chemicals, Mumbai.

### 1. Incompatibility studies

Drug and cyclodextrin were mixed in 1:2 w/w ratio in a vials. Compatibility studies were carried out at room temperature and accelerated temperature for one month. Results were analysed by physical examination, assay and FTIR spectra of the mixture.

#### 1.1 Physical observation

Mixture was observed visually for appearance, change in color and odor.

## 1.2 Assay

An amount of mixture equivalent to 10 mg of drug was taken and diluted suitably with methanol to get a final concentration of 8 ppm analysed with uv – spectrophotometer at 254 nm.

## 1.3 FTIR

FTIR spectra of the mixture was recorded with traditional KBr pellet method.

## 2. Phase solubility study

Solubility measurements were performed according to Higuchi and Connors. Excess amounts of drug were added to 10 ml of aqueous solution of CD's in a concentration range of 0.002-0.01 M in glass vials. Solution was vortexed for 2 minutes using cyclomixer and then shaken in rotary shaker for 2 days at 37°C.<sup>47-48</sup> Resultant solutions were then centrifuged for 15 minutes at 2000 rpm. Supernatant was taken diluted suitably, filtered through whatmann filter paper 0.45 µm pore size and absorbance was taken. Each experiment was carried out in triplicate. The apparent affinity constants were calculated from the slope.

The apparent stability constants were calculated from the phase solubility diagrams with the assumption of 1:1 stoichiometry according to the following equation<sup>49</sup>

$$K_s = \frac{\text{slope}}{S_0(1 - \text{slope})} \quad \dots \text{Equation 1}$$

Where S<sub>0</sub> is the solubility of drug in absence of CD.

## 3. Preparation of drug cyclodextrin complexes

### 3.1 Physical mixing

Presieved (sieve no 60) drug and cyclodextrin were mixed together by weighing required quantity to form a homogeneous mixture and again sieved to maintain homogeneity. This mixture was stored suitably and used for further evaluation.

β-cyclodextrin was used in two molar ratio's 1:1 and 1:2 with drug. Two products were prepared by this method. The yield of each product was calculated.

### 3.2 Kneading

Presieved (# 60) drug and cyclodextrin were weighed in required quantity. Cyclodextrin was wetted in a ceramic mortar with ethanol –water 50% (v/v) solution until a paste was obtained. The required amount of drug was then slowly added and the slurry was kneaded for about 45 minutes. During this process an appropriate quantity of solvent was added in order maintain a suitable consistency. Further this product was dried at room temperature for about two hours and at 50°C in hot air oven for 24 hours.<sup>50</sup>

Complexes were stored in suitable container till further evaluation.

- cyclodextrins was used in two molar ratio's 1:1 and 1:2 with drug. Two products were prepared by this method.

### 3.3 Freeze drying

Weighed amount of drug and cyclodextrin were dissolved in 3.5%v/v ammonia solution in respective ratio with sonication and lyophilized for one lyophilization cycle with temperature of prefreezing between -40 to -50° C. Temperature of primary and secondary drying varying in between 20-25° C. Complexes were stored in suitable container till further evaluation.

B cyclodextrins was used in two molar ratio's 1:1 and 1:2 with drug. Two products were prepared by this method.

### 3.4 Fluidised bed coating

Weighed amount of drug and cyclodextrin were dissolved in 3.5%v/v ammonia solution<sup>105</sup> in respective ratio and spray coated on microcrystalline cellulose (Avicel 200) in mini glat processor by using top spray technique.<sup>51</sup>

The instrument parameters were set as follows:

- Temperature set at 65°C
- Fluidized air= 0.45 bar
- Atomized air= 0.25 bar
- Flow rate = 1 ml/minute

Complexes were stored in suitable container till

further evaluation.

B cyclodextrins was used in two molar ratio's 1:1

and 1:2 with drug. Two products were prepared by this method.

**Table 1: Formulations prepared with B cyclodextrins**

Sr.No.	Formulation code	Process of complexation	Drug: $\beta$ CD	Yield
1	F1	PM	1:1	95
2	F2	PM	1:2	96
3	F3	K	1:1	63
4	F4	K	1:2	72
5	F5	FD	1:1	82
6	F6	FD	1:2	86
7	F7	FBC	1:1	96
8	F8	FBC	1:2	97

PM-Physical mixing, K-Kneading, FD-Freeze drying, FBC-Fluidised bed coating

#### 4. Evaluation and characterization of complexes

##### 4.1 Saturation solubility testing

An amount of complex equivalent to 20 mg of drug was added to 10 ml solvent in a glass vial. Vial is stoppered properly and vortexed for 2 minutes on a cyclomixer and then kept in rotary shaker for 48 hours at 37°C. Resultant solutions were then centrifuged for 15 minutes at 2000 rpm. Supernatant was diluted suitably and absorbance was checked using UV spectrophotometer. Concentration in each solution was calculated.

Solvents used for this study were water, 0.1 N HCl and phosphate buffer pH 6.8.

##### 4.2 Drug content

An amount of mixture equivalent to 10 mg of drug was taken and diluted suitably with methanol to get a

final concentration of 8 ppm. Absorbance of this solution was checked using a UV spectrophotometer at 254 nm and concentration was calculated.

##### 4.3 In vitro multimedia dissolution studies

In vitro multimedia dissolution studies in different solvents such as water, 0.1 N HCl, phosphate buffer pH 6.8 and OGD medium was carried out using a USP type II apparatus. Dissolution was carried out for one hour with sampling points at 5 min, 10 min, 15 min, 20 min, 30 min, 45 min and 60 min. At each time point 5 ml of sample was withdrawn from dissolution vessel and replaced with fresh dissolution medium.

Amount of drug released at each time point and at the end of analysis was calculated by measuring absorbance using appropriate blank solution and drug content was calculated using calibration curve equation.

#### 4.4 Physicochemical characterization

Physicochemical characterization of given sample was done by FTIR, DSC and XRD .

#### RESULTS AND DISCUSSION

There was no change found in the physical appearance of compatability testing samples. FTIR of compatability samples was found to be matching with reference spectra indicating no change. Drug content of the sample was 99.8%. All results of compatability testing concluded in suitability of usage of  $\beta$

cyclodextrin as a complexing agent for candesartan cilexetil.

#### Phase solubility analysis

Results of phase solubility indicated a  $A_L$  type diagram as shown in figure 1. A linear host-guest correlation was found with a  $r^2$  value of 0.998 with slope less than 1, which suggests formation of 1:1 complex with respect to  $\beta$  cyclodextrins . The apparent stability constants  $K_{1:1}$  obtained from slope of linear phase solubility diagrams was 287.07 for  $\beta$ CD.

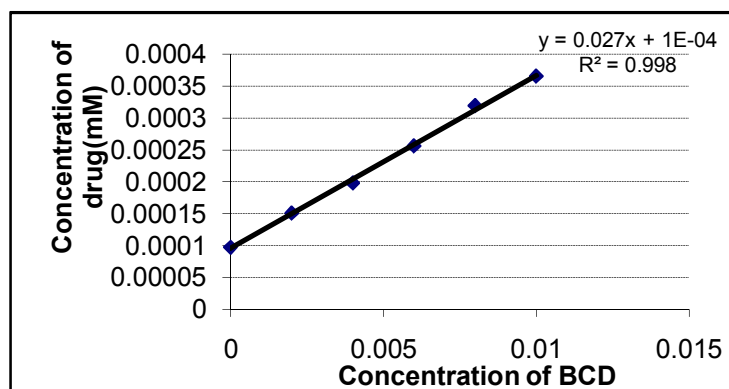


Figure 1: Phase solubility diagram with  $\beta$ CD

#### Saturation solubility testing

Saturation solubility of drug in 0.1N HCl, water and phosphate buffer pH 6.8 was studied not much difference in solubility was seen in all media was

seen. The solubility of pure drug was found around 0.003 mg/ml in all three medias as shown in figure 2. Solubility of complexes was found to be increased

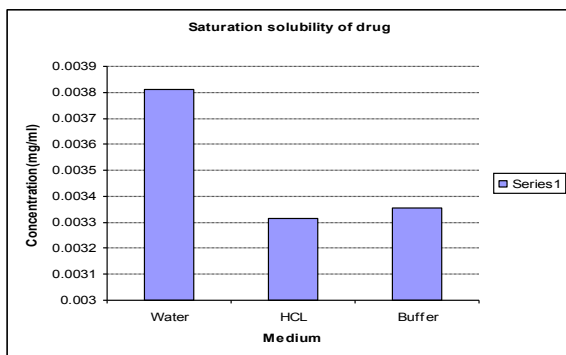


Figure 2: Saturation solubility of drug

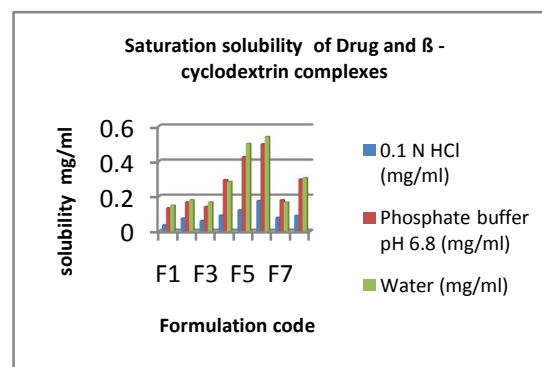


Figure 3: Saturation solubility of complexes

considerably as compared to pure drug as shown in figure 3. Freeze dried complexes were more soluble as compared to other complexes.

**Drug content**

Drug content of all complexes was found to be in a acceptable range of 98-102% as shown in figure 4.

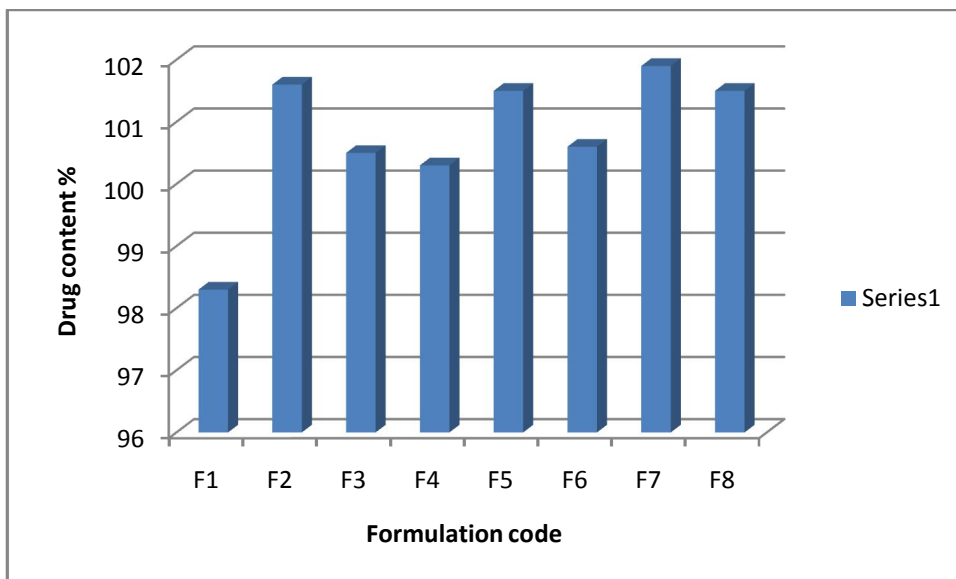


Figure 4: Drug content of complexes

**In vitro multimedia dissolution studies**

In- vitro multimedia dissolution studies was carried out as discussed in section 4.3. Prepared complexes

were found to exhibit significant increase in dissolution in almost every media as compared to pure drug as shown in figures 5-9.

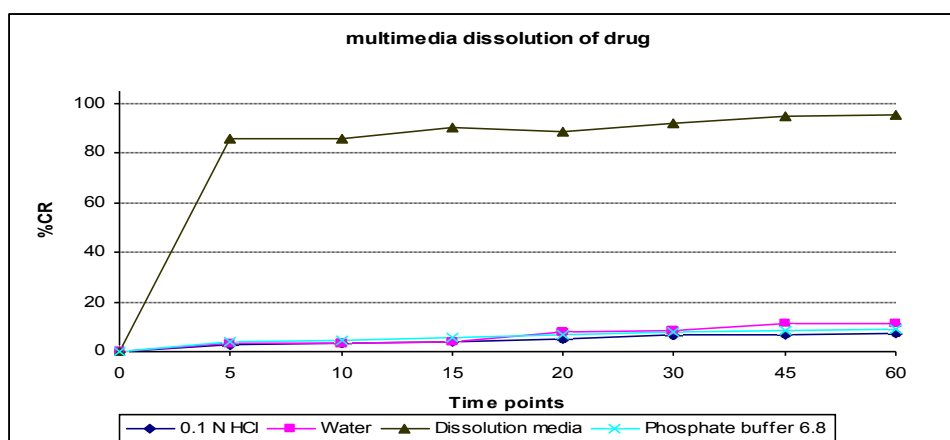


Figure 5: Multimedia dissolution of drug

In multimedia dissolution study highest % CR of drug in 0.1N HCl, phosphate buffer pH 6.8, water and OGD media was found to be 7%, 9%, 11% and

95% respectively while that of the complexes was found to be 29%,66%,68% and 102% respectively.

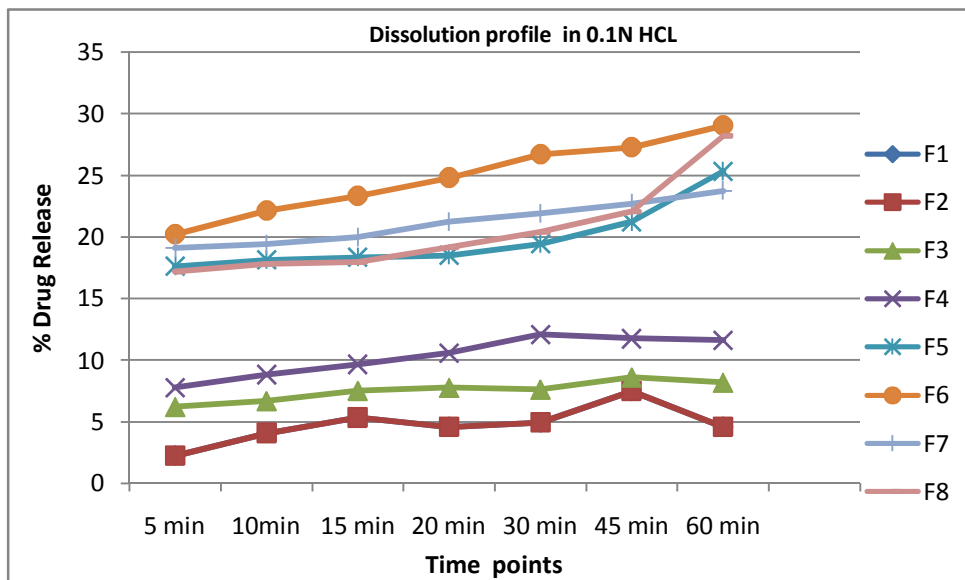


Figure 6: Dissolution of complexes in 0.1N HCl

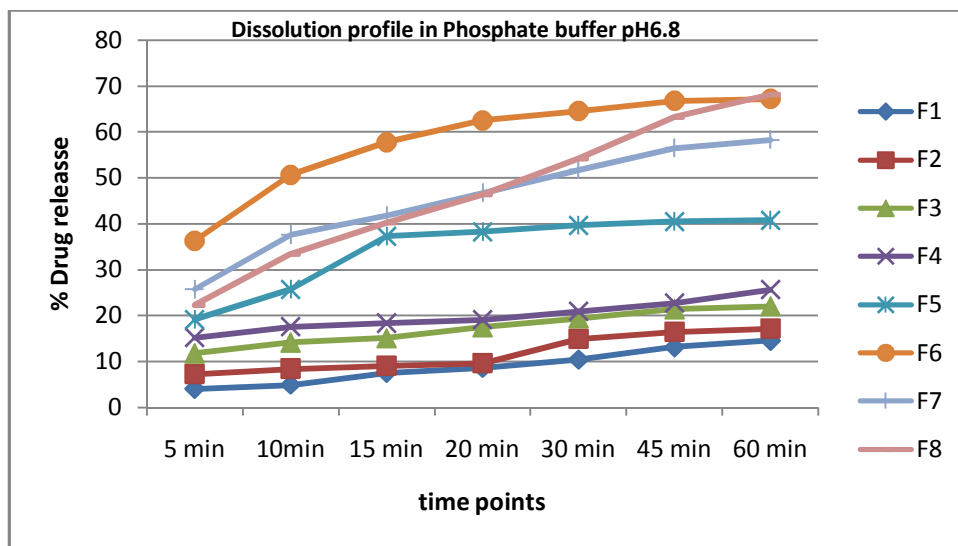


Figure 7: Dissolution of complexes in phosphate buffer 6.8

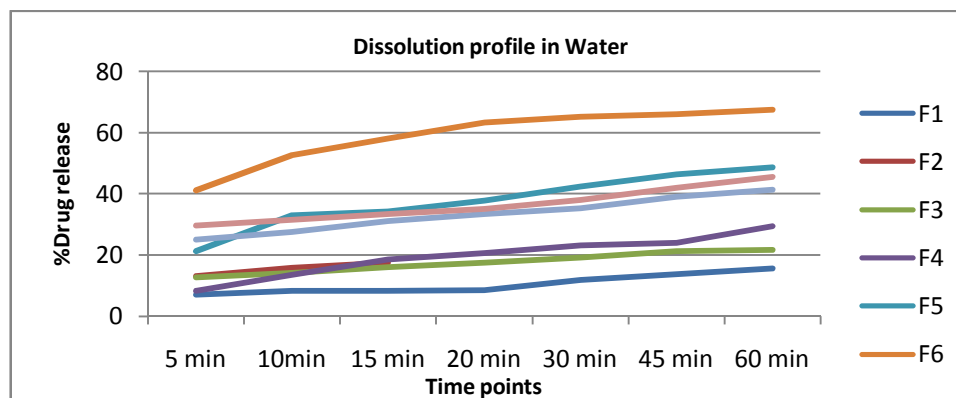


Figure 8: Dissolution of complexes in water

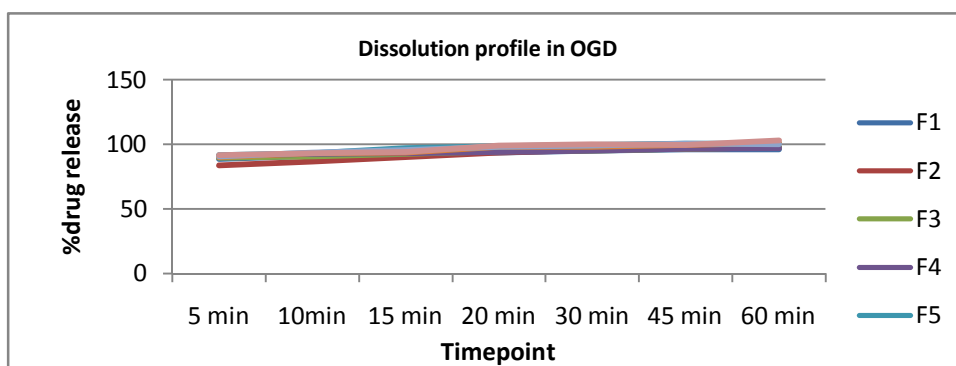


Figure 9: Dissolution of complexes in OGD media

From the results of multimedia dissolution studies it was found that there is a steady increase in dissolution of all formulations in all medias with an acceptable relative standard deviation.. Dissolution of F6 was found comparatively higher than any other complex in all medias.

In OGD dissolution media more than 85% release was seen within 5 min with overall release ranging in

between 95-103% at the end of 60 minutes.

**Physicochemical characterization**

In physicochemical characterization by FTIR drug showed the reported peak at 1717 cm-1 due to carbonyl starching vibrations and in that region βCD, doesn't showed any prominent peak as shown in figures 10 and 11 respectively.

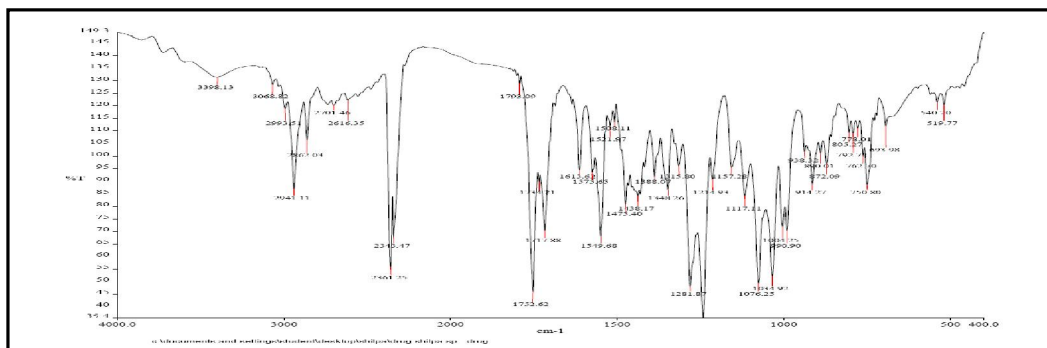
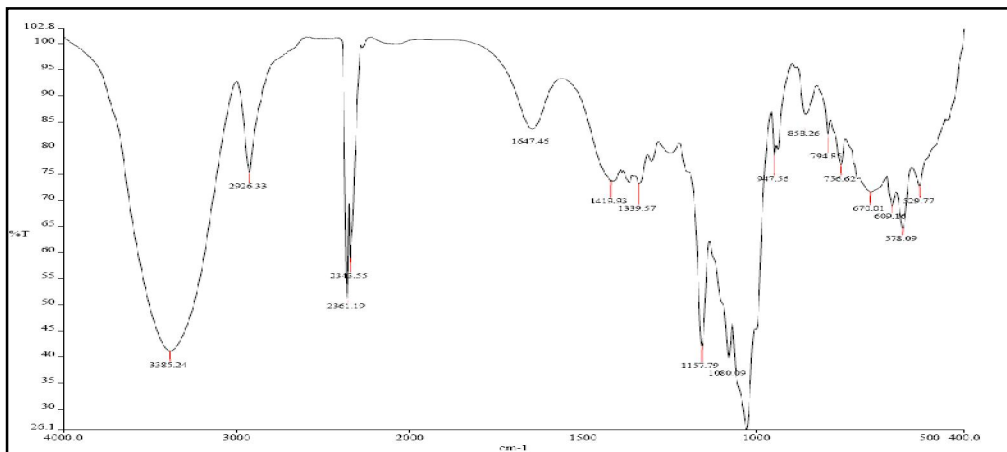


Figure 10: FTIR spectra of drug

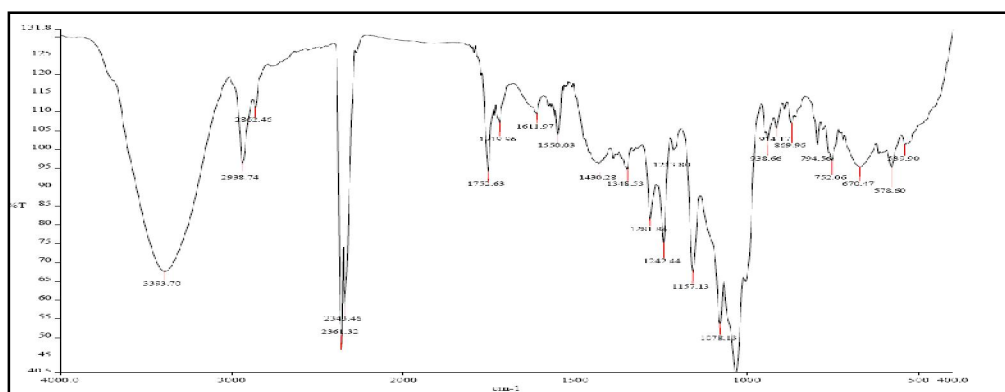




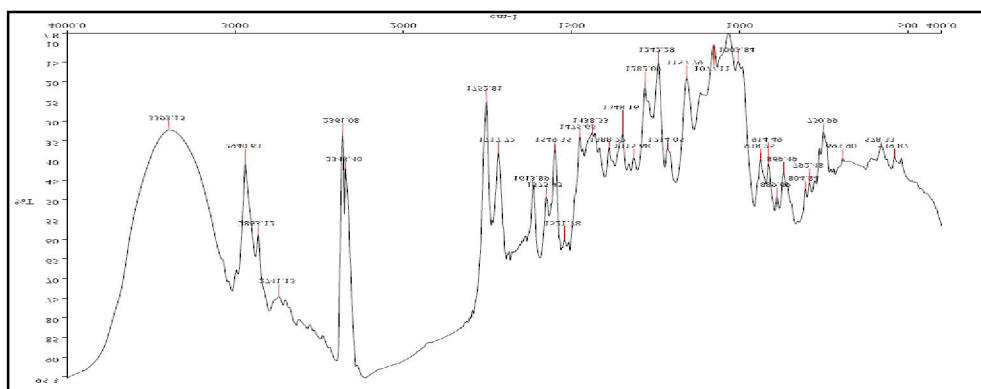
**Figure11: FTIR spectra of βCD**

In physical mixing and kneading complexes peak at  $1717\text{cm}^{-1}$  was found to be present with a lesser intensity and in freeze drying and fluidized bed

processing absence of this peak was seen indicating complete complexation of drug and cyclodextrins as shown in figures 12-19.



**Figure 12: FTIR spectra of F1**



**Figure 13: FTIR spectra of F2**

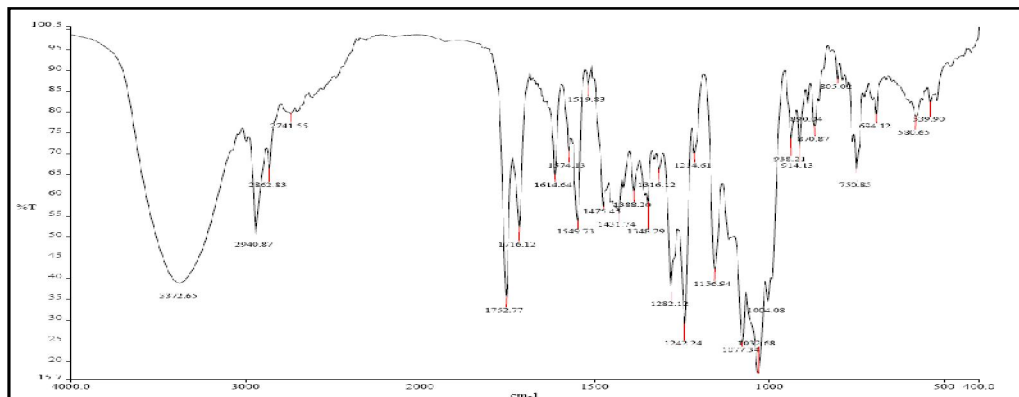


Figure 14: FTIR spectra of F3

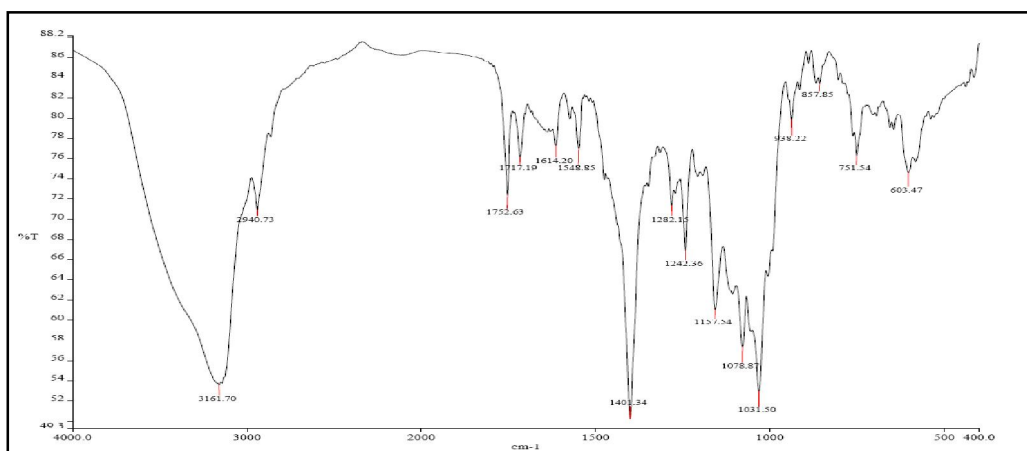


Figure 15: FTIR spectra of F4

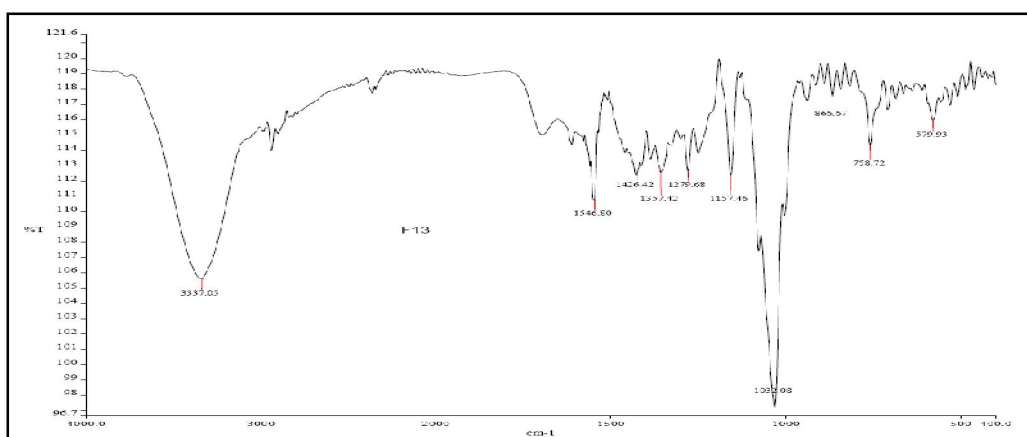


Figure 16: FTIR spectra of F5

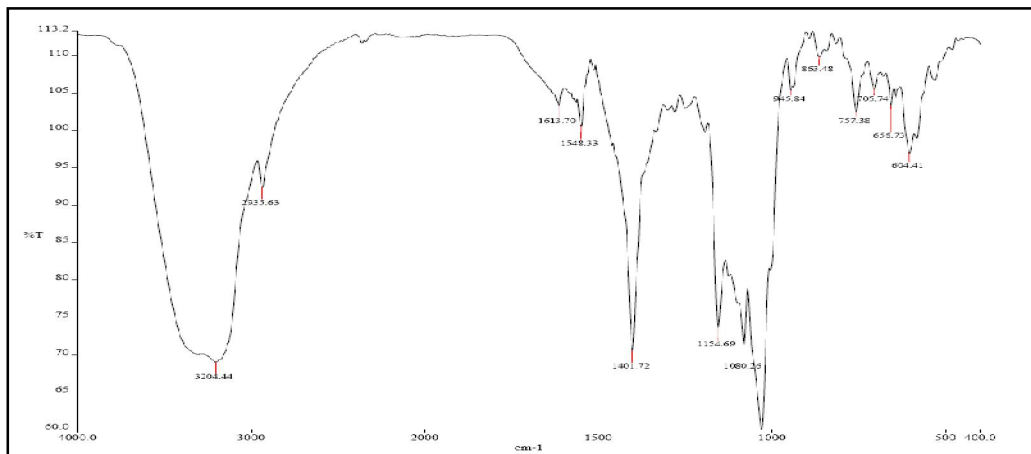


Figure 17: FTIR spectra of F6

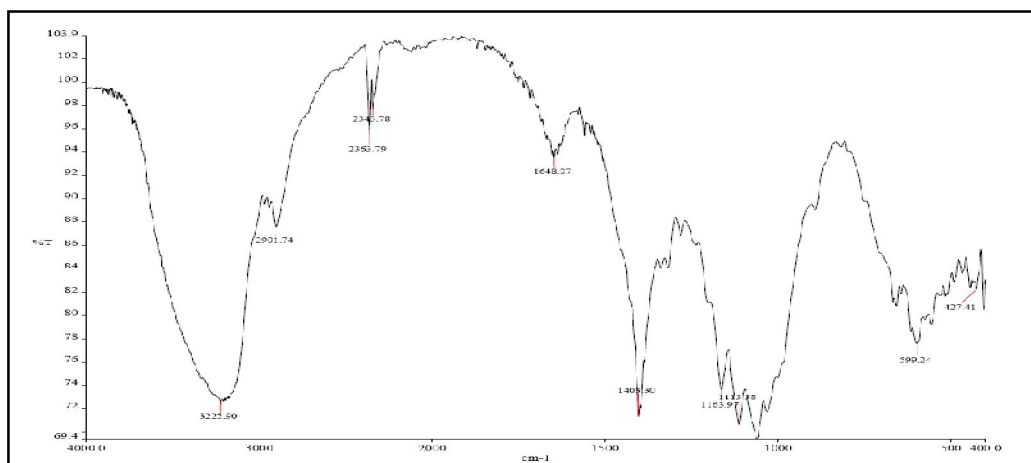


Figure 18 : FTIR spectra of F7

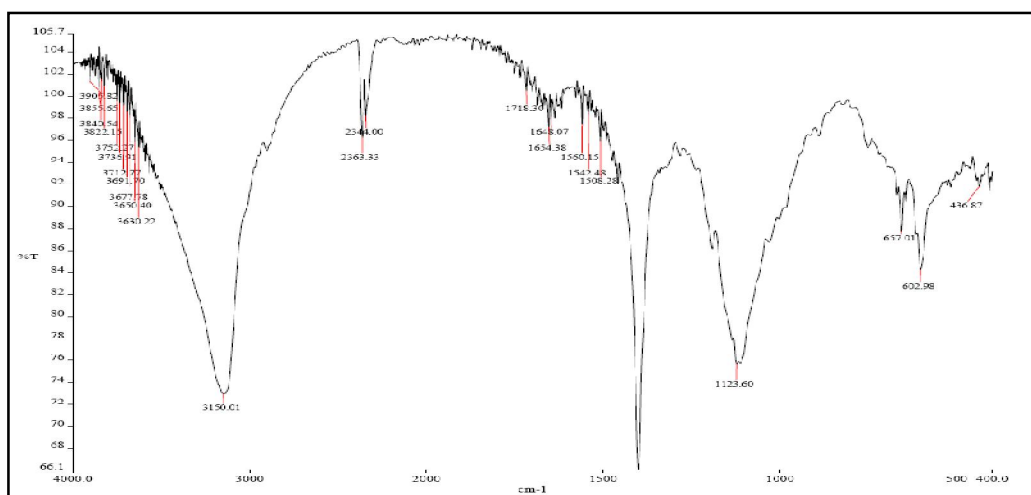


Figure19: FTIR spectra of F8

In X ray diffraction analysis  $2\theta$  at 9.8 which is characteristic of drug was seen in most of the complexes but presence of amorphous structure was confirmed in the complexes prepared by fluidized

bed coating process as shown in figures 20-24 DSC studies also confirm formation of complex by showing a shift in endothermic peaks of drug and cyclodextrins as shown in figures 25-30

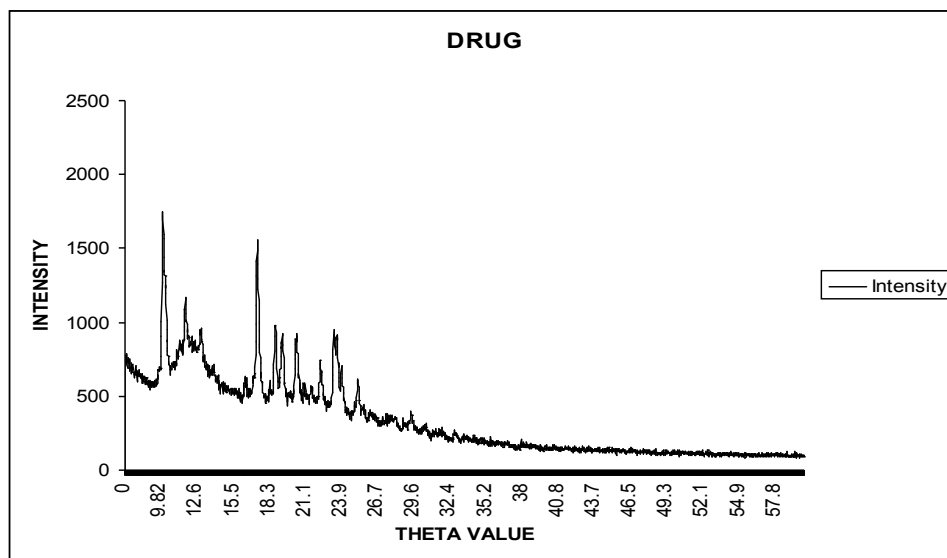


Figure 20 XRD spectra of drug

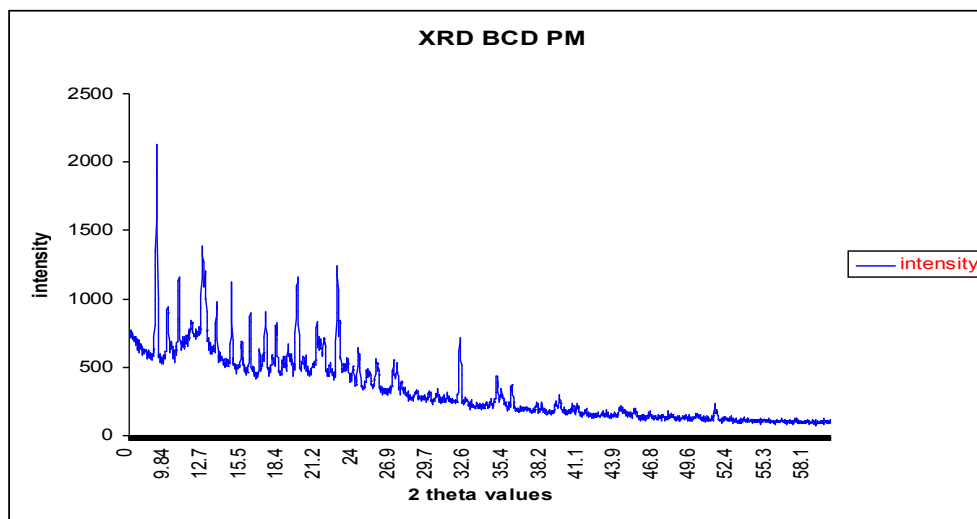


Figure 21: XRD spectra of F2

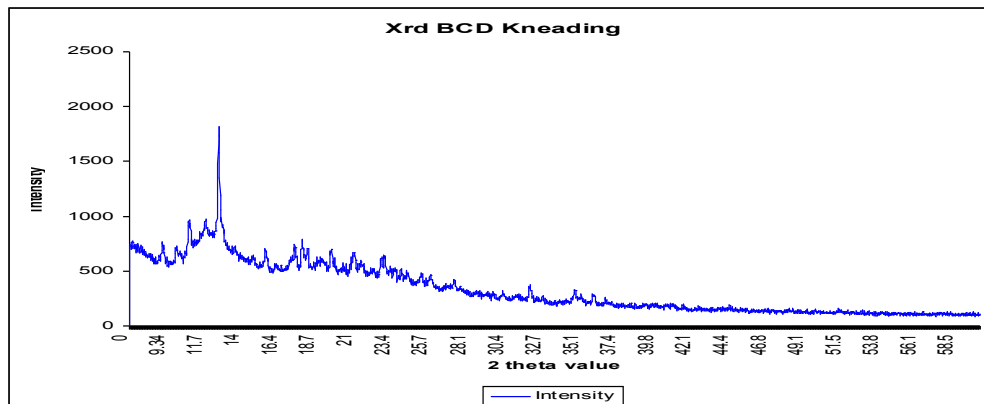


Figure 22: XRD spectra of F4

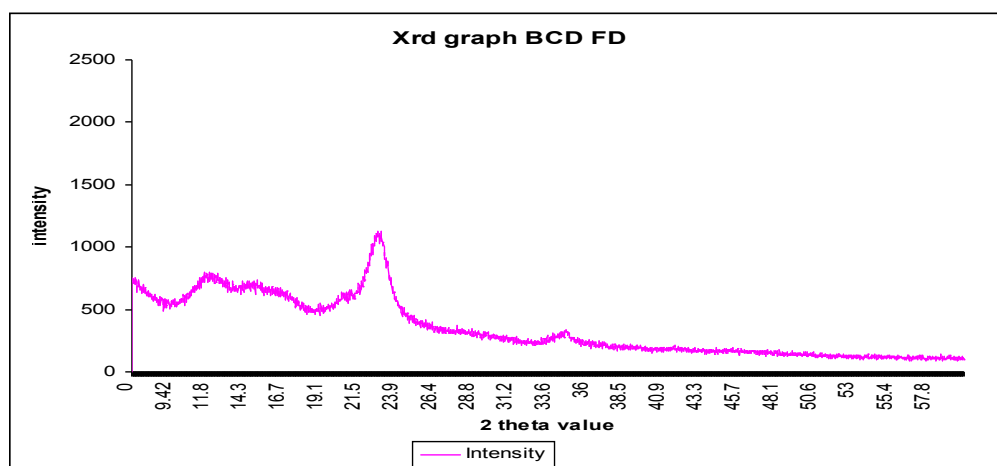


Figure 23: XRD spectra of F6

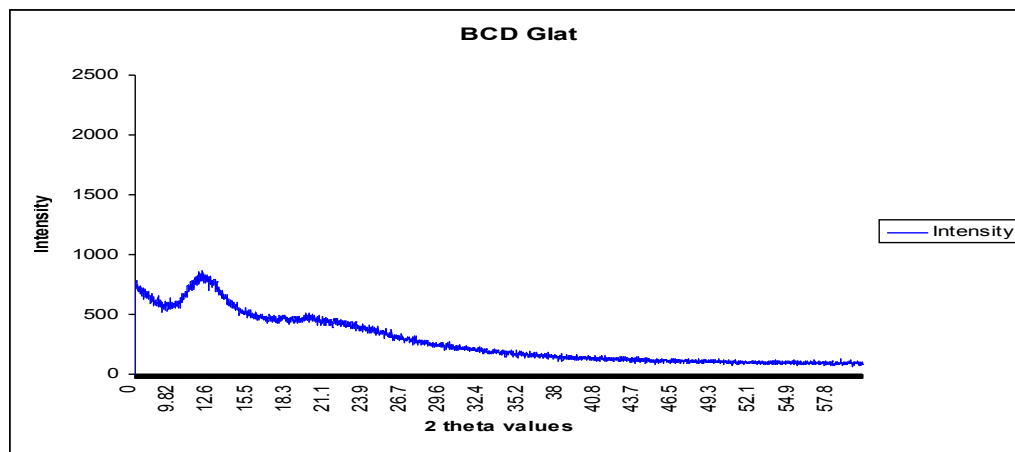


Figure 24: XRD spectra of F8

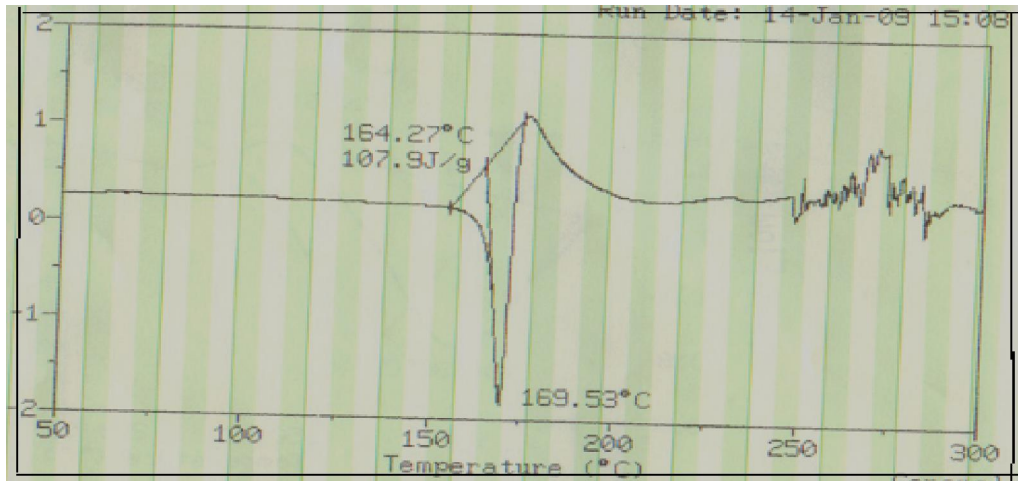


Figure 25: DSC thermogram of drug

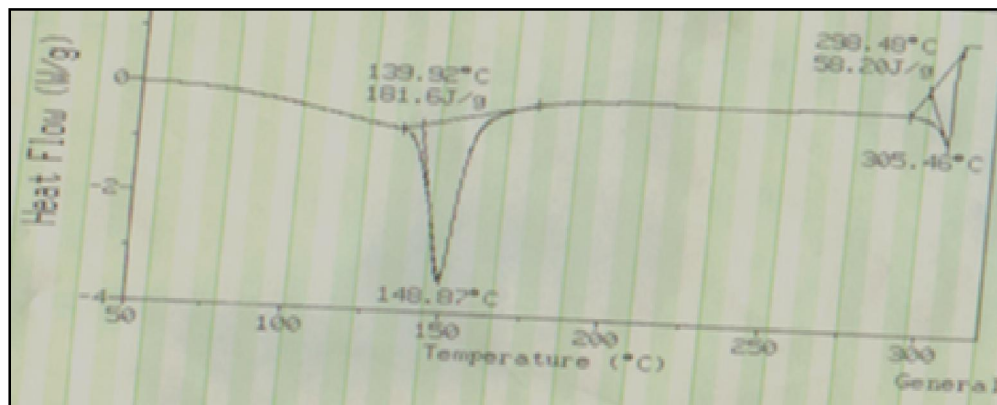


Figure 26 :DSC thermogram of BCD

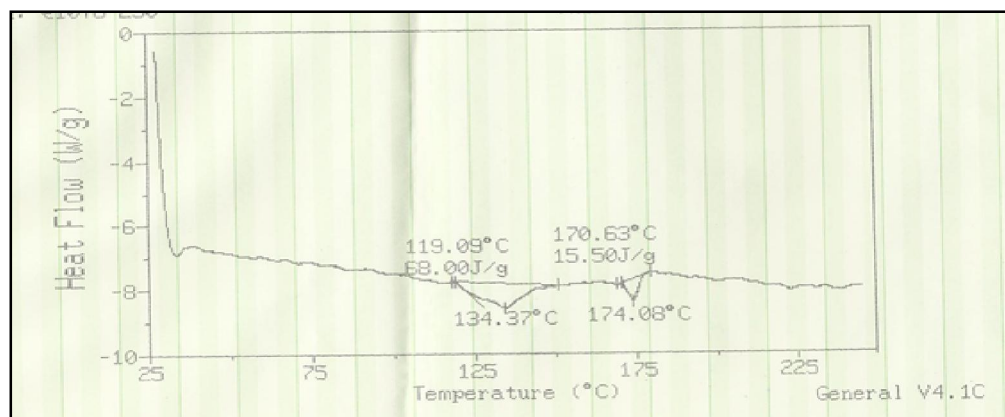


Figure 27 : DSC thermogram of F2

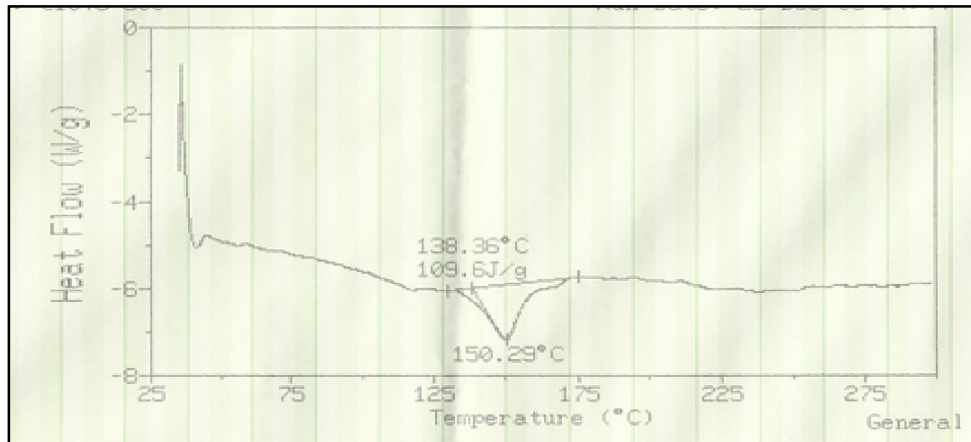


Figure 28:DSC thermogram of F8

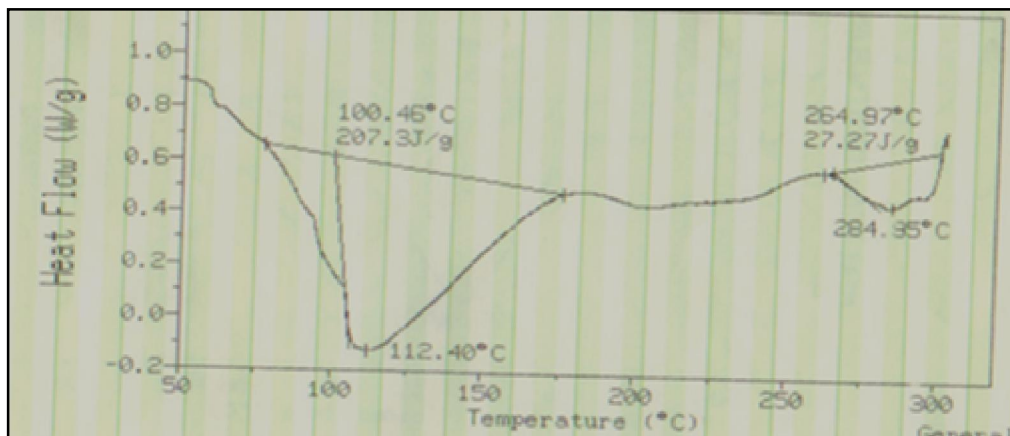


Figure 29: DSC thermogram of F14

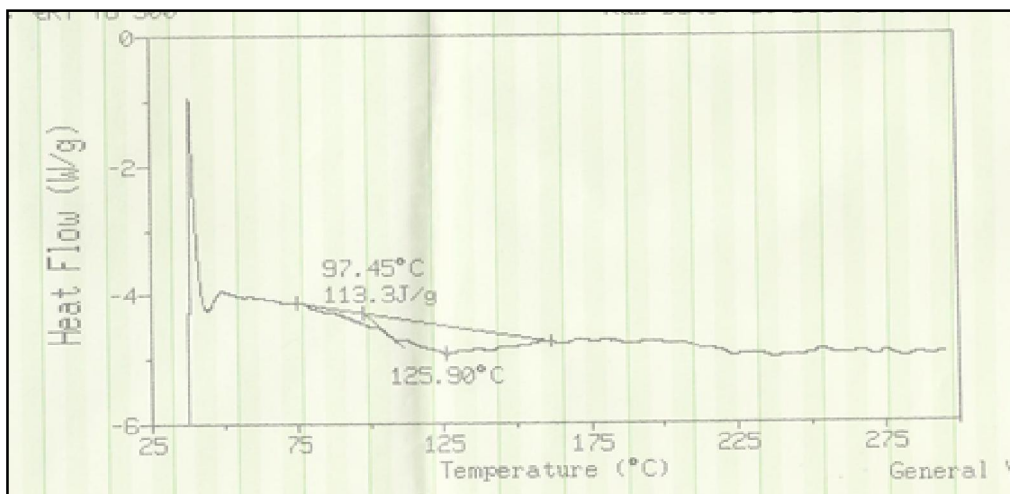


Figure 30: DSC thermogram of F20

Thus it can be said that complexation with  $\beta$  cyclodextrin is useful in enhancing solubility and dissolution rate of candesartan cilexetil. From all complexes prepared and from the results obtained F6 prepared by the method of freeze drying was selected as the best complex. From the above results it can be concluded that complexation with  $\beta$  cyclodextrins can be considered as an effective method to enhance

the solubility of drug which offers the advantages of **easy manufacturing and scale up.**

#### ACKNOWLEDGEMENT:

Authors are thankful to Alembic laboratories, Baroda and signet chemicals, Mumbai for providing gift samples of drug and cyclodextrin respectively.

#### REFERENCES:

1. Atacand, Product monograph, Astrazeneca, Canada, 2008
2. Y. Kwon, Handbook of essential pharmacokinetics, pharmacodynamics, and drug metabolism for industrial scientists, New York. Springer publication, 2001 P 35-45.
3. L. Edwards, Principle and practice of pharmaceutical medicines, 2<sup>nd</sup> edition, Wiley publication, 2007 P 85.
4. W. Foy, Foye's Principles of medicinal chemistry, sixth edition, Lippincott publication, 2007 P300.
5. B. Hancock et al., Characteristics and significance of the amorphous state in pharmaceutical systems., Journal of Pharmaceutical Sciences., 1997; 86: 1-12.
6. M. Grau et al., Nanosuspensions of poorly soluble drugs – reproducibility of small scale production., International Journal of Pharmaceutics., 2000;196:155-157.
7. G. Liversidge et al., Particle size reduction for improvement of oral bioavailability of hydrophobic drugs: absolute oral bioavailability of nanocrystalline danazol in beagle dogs., International Journal of Pharmaceutics., 1995;125:91-97.
8. J. Hargrove et al., Absorption of oral progesterone is influenced by vehicle and particle size., American Journal of Obstetrics and Gynecology., 1989;161: 948-951.
9. A. Jounela et al., Effect of particle size on the bioavailability of digoxin., European Journal of clinical Pharmacology., 1975; 8:365-370.
10. Y. Ran et al., Solubilization and Preformulation Studies on PG-300995 (an anti-HIV drug), Journal of Pharmaceutical Sciences., 2005;94 (2): 297-303.
11. C. Mbah., Solubilization of valsartan by aqueous glycerol, polyethylene glycol and micellar solutions., Pharmazie., 2006,61(4): 322-324.
12. R. Chang et al., Effect of Hydroxypropyl Beta-Cyclodextrin on Drug Solubility in Water-Propylene Glycol Mixtures., Drug Development and Industrial Pharmacy., 2004;30 (3): 297-302.
13. S. Han et al., Solubilization of Biphenyl Dimethyl Dicarboxylate by Cosolvency., Drug Development and Industrial Pharmacy., 1999;25 (11): 1193-1197.
14. R. Stancanelli et al., The enhancement of isoflavones water solubility by complexation with modified cyclodextrins: A spectroscopic investigation with implications in the pharmaceutical analysis., Journal of Pharmaceutical and Biomedical Analysis., 2007; 44 (4): 980-984.
15. S. Gibaud et al., Melarsoprol-cyclodextrins inclusion complexes., International Journal of Pharmaceutics., 2005,306( 1-2): 107-121.
16. S. Wong et al., Enhancement of the dissolution rate and oral absorption of a poorly water soluble drug by formation of surfactant-containing microparticles., International Journal of Pharmaceutics., 2006,317(1): 61-68.
17. Ryh-Nan Pan et al., Enhancement of Dissolution and Bioavailability of Piroxicam in Solid Dispersion Systems., Drug Development and Industrial Pharmacy., 2000, 26(9): 989 - 994.



18. H. Joshi et al., Bioavailability enhancement of a poorly water-soluble drug by solid dispersion in polyethylene glycol-polysorbate 80 mixture., *International Journal of Pharmaceutics.*, 2004, 269(1): 251-258.
19. R. Muller et al., Emulsions and nanosuspensions for the formulation of poorly soluble drugs., *Medpharm Scientific Publishers, Stuttgart, Germany*, 1998; P 149-174.
20. R. Muller et al., Nanosuspensions as Particulate Drug Formulations in Therapy: Rationale for Development and What We Can Expect for the Future., *Advances in Drug Delivery Reviews.*, 2001; 47 (1): 3-19.
21. E. Liversidge et al., Nanosizing: A Formulation Approach for Poorly Water-Soluble Compounds., *European Journal of Pharmaceutical Sciences.*, 2003; 18 (2): 113-120.
22. P. Lockman et al., Nanoparticle Technology for Drug Delivery Across the Blood-Brain Barrier., *Drug Development and Industrial Pharmacy.*, 2002; 28 (1): 1-13.
23. B. Rabinow., Nanosuspensions in Drug Delivery., *Nature Reviews Drug discovery.*, 2004, 3 (9): 785-796.
24. V. Patravale et al., Nanosuspensions: A Promising Drug Delivery Strategy., *Journal of Pharmacy and Pharmacology.*, 2004; 56 (7): 827-840.
25. G. Liversidge et al., Particle Size Reduction for Improvement of Oral Bioavailability of Hydrophobic Drugs: Absolute Oral Bioavailability of Nanocrystalline Danazol in Beagle Dogs., *International Journal of Pharmaceutics.*, 1995, 125 (1): 91-97.
26. J. Hecq et al., Preparation and Characterization of Nanocrystals for Solubility and Dissolution Rate Enhancement of Nifedipine., *International Journal of Pharmaceutics.*, 2005, 299 (1-2): 167-177.
27. E. Reverchon et al., Production of Antibiotic Micro- and Nano-Particles by Supercritical Antisolvent Precipitation., *Powder Technology.*, 1999; 106 (1-2): 23-29.
28. P. Chattopadhyay et al., Protein Nanoparticles Formation by Supercritical Antisolvent with Enhanced Mass Transfer., *AIChE Journal.*, 2002, 48 : 235-244.
29. T. Young et al., Rapid Expansion from Supercritical to Aqueous Solution to Produce Submicron Suspensions of Water-Insoluble Drugs, *Biotechnology Progress.*, 2000, 16 (3): 402-407.
30. J. Hu et al., Rapid Dissolving High Potency Danazol Powders Produced by Spray Freezing into Liquid Process., *International Journal of Pharmaceutics.*, 2004; 271 (1-2): 145-154.
31. J. Hu et al., Stable Amorphous Danazol Nanostructured Powders with Rapid Dissolution Rates Produced by Spray Freezing into Liquid., *Drug Development and Industrial Pharmacy.*, 2004; 30 (7): 695-704.
32. X. Chen et al., Rapid Dissolution of High Potency Danazol Powders Produced by Evaporative Precipitation into Aqueous Solution., *Journal of Pharmaceutical Sciences.*, 2004, 93 (7): 1867-1878.
33. J. Vaughn et al., Supersaturation produces high bioavailability of amorphous danazol particles formed by evaporative precipitation into aqueous solution and spray freezing into liquid technologies., *Drug Development and Industrial Pharmacy.*, 2006; 32(5): 559-567.
34. X. Chen et al., Preparation of cyclosporine A nanoparticles by evaporative precipitation into aqueous solution., *International Journal of Pharmaceutics.*, 2002; 242(1-2): 3-14.
35. V. Hoffarta et al., Oral bioavailability of a low molecular weight heparin using a polymeric delivery system., *Journal of Controlled Release.*, 2006; 113(1): 38-42.
36. M. Gonzalez et al., Nanoencapsulation of acetyl salicylic acid within enteric polymer nanoparticles., *Reviews on Advanced Materials Science.*, 2008; 17: 71-75.
37. C. Pinto Reis et al., Nanoencapsulation I Methods for preparation of drug loaded

- polymeric nanoparticles., *Nanomedicine.*, 2006;2: 8-21.
38. T.P. Shakhtshneider et al., The mechanochemical preparation of solid disperse systems of ibuprofen–polyethylene glycol., *International Journal of Pharmaceutics.*, 1996; 130: 25–32.
39. M. Sugimoto et al., Improvement of dissolution characteristics and bioavailability of poorly water-soluble drugs by novel cogrinding method using water soluble-polymer., *International Journal of Pharmaceutics.*, 1998;160: 11–19.
40. M. Vogt et al., Cogrinding enhances the oral bioavailability of EMD 57033, a poorly water soluble drug, in dogs., *European Journal of Pharmaceutics and Biopharmaceutics.*, 2008;68(2): 338-345.
41. C. Pouton et al., Formulation of self-emulsifying drug delivery systems., *Advanced Drug Delivery Reviews.*, 1997; 25(1) : 47-58.
42. W. Wu et al., Enhanced bioavailability of silymarin by self-microemulsifying drug delivery system., *European Journal of Pharmaceutics and Biopharmaceutics.*, 2006 ; 63(3):288-294 .
43. S. Kapsi et al., Processing factors in development of solid solution formulation of itraconazole for enhancement of drug dissolution and bioavailability., *International Journal of Pharmaceutics.*, 2001; 229:193–203.
44. D.Duchene et al.,Pharmaceutical uses of cyclodextrins and derivatives.,*Drug development and industrial pharmacy.*, 1990;16:2487-2499.
45. T. Loftsson et al., Pharmaceutical applications of cyclodextrins:drug solubilization and stabilization., *Journal of pharmaceutical sciences.*, 1996; 85:1017-1025.
46. R.O. Williams et al.,Characterization of an inclusion complex of cholesterol and hydroxypropyl- $\beta$ -Cyclodextrin., *European journal of pharmaceutics and biopharmaceutics.*, 1998; 46:355-360.
47. Xianhong Wen et al ., Preparation and study the 1:2 inclusion complex of carvedilol with beta cyclodextrin., 2004;34: 517-523.
48. K.Waleczek et al., Phase solubility study of pure (-)- $\alpha$ -bisabolol and camomile essential oil with  $\beta$  cyclodextrin., *European Journal of Pharmaceutics and Biopharmaceutics.*, 2003,55(2):247-251.
49. A.Abdoh et al.,Inclusion complexes of diclofenac with natural and modified cyclodextrins explored through phase solubility,1HNMR and molecular modeling studies.,*Journal of Inclusion Phenomena and Macrocyclic Chemistry.*, 2007; 57(1-4): 503-510.
50. Ning Li et al.,Study of physicochemical properties of trimethoprim with cyclodextrin in solution.,*Journal of Pharmaceutical and Biomedical Analysis.*, 2005; 38:370-374 .
51. C.Timpe et al.,A novel solvent- based fluidised bed wet granulation process for solid dispersion.,*Americal pharmaceutical review.*, 2008,11: 75-81.

CONFLICT OF INTEREST REPORTED: NIL; SOURCE OF FUNDING: NONE REPORTED